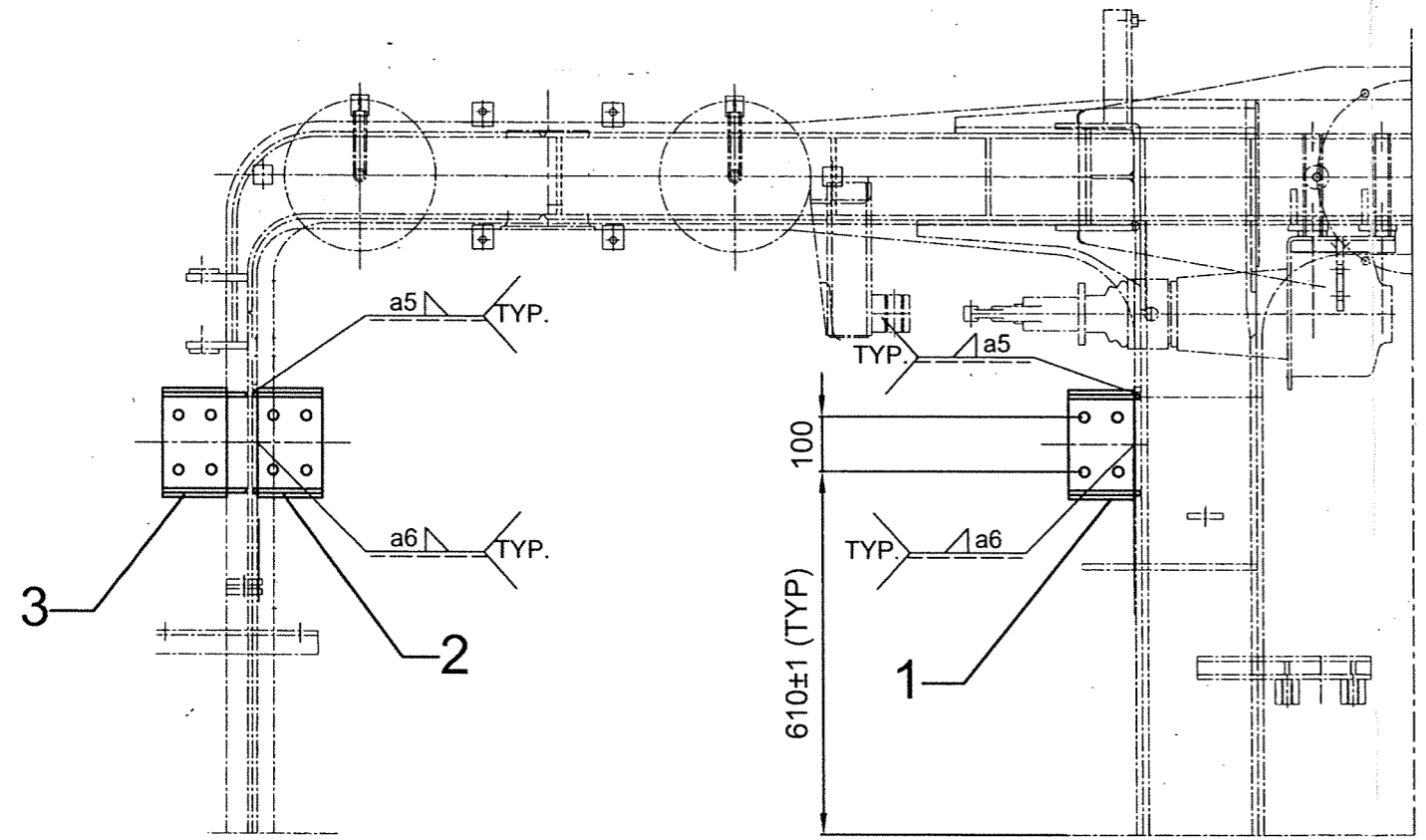
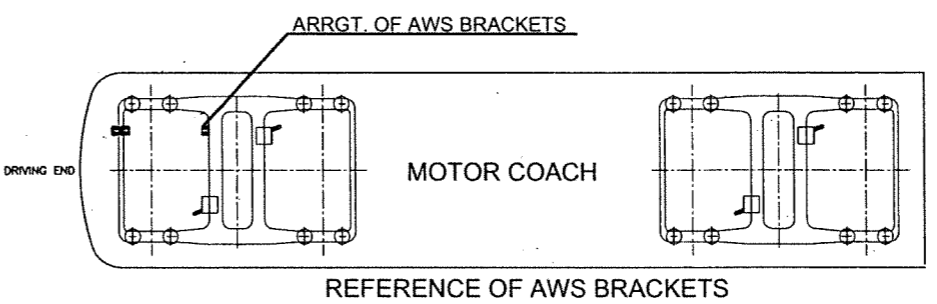
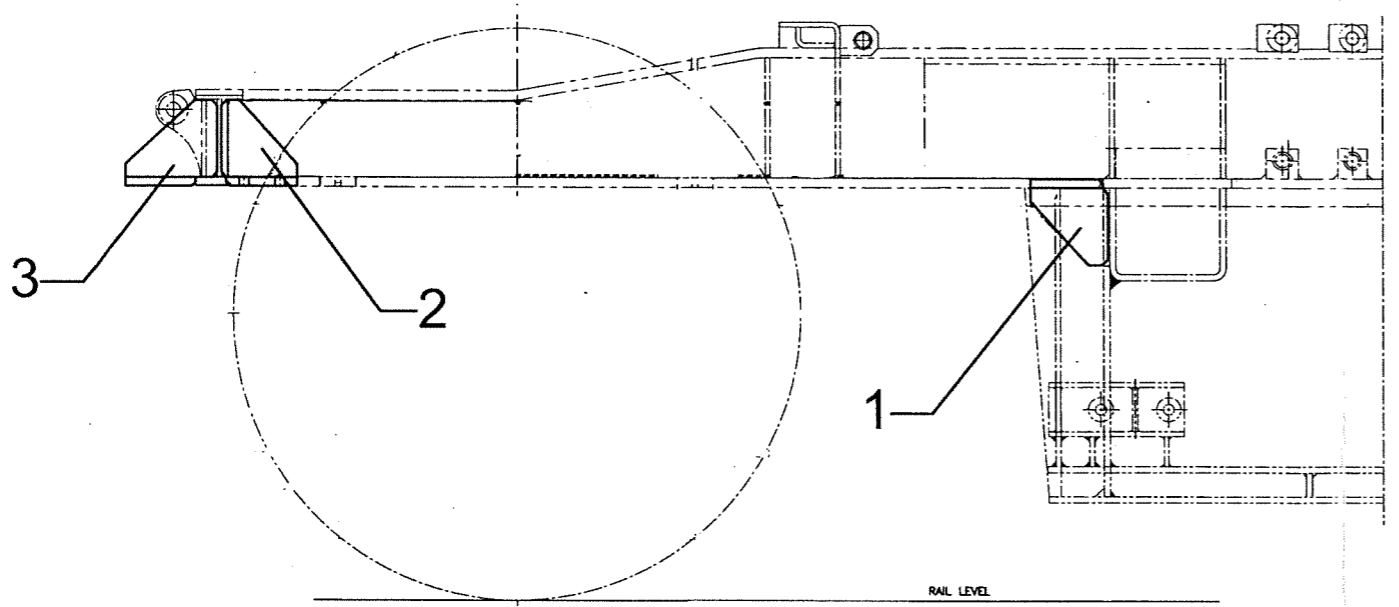


SURFACE TEXTURE

DRG. No.
849-83012



NOTE :-
1. ALL WELD SURFACE TO BE CLEANED.
2. OPEN TOLERANCE TO DRG.NO ICF/STD-9-0-001 SHALL BE FOLLOWED.

3	1	849-83035	AWS BRACKET ASSY
2	1	849-83033	AWS BRACKET ASSY
1	1	849-83030	AWS BRACKET ASSY
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION

PRODUCT				MEMU 3 PHASE			
APPROVED	<i>[Signature]</i> 11/6/19			MAT	SCALE		
CHECKED	<i>[Signature]</i> 11/6/19				1:5 & NOTED		
DRAWN	<i>[Signature]</i> 11/6/19			849			
TRACED				MODEL	NEXT ASSEMBLY	QTY.	
STANDARDS				MATERIAL CODE			
BEML LIMITED				TITLE AWS BRACKETS			
PRODUCT DESIGN				INSTL'N			
BANGALORE COMPLEX				DRG.No. 849-83012			

△ ^x					GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
△ ^x					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
△ ^x					SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
△ ^x					1. DIMENSIONAL TOLERANCES FOR SHEET - METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244								
△ ^x					2. QUALITY OF WELD JOINTS REF. RD-230				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
△ ^x					MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
REVISION	DATE	CHANGE	BY/APP		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				